



Model Number:	SD3-284TS-2-BR-E-25
MFG PN:	3371
List Price:	

All data shown at HIGH voltage setting Format: STD 3 Phase

Electrical Data				General Data			
Rated Motor Output Power	25.0	HP		Frame Size	284TS		
Rated Motor Speed	3530	r/min 60Hz		Enclosure	TEFC		
	2920	r/min 50Hz		Mounting	Rigid		
Rated Motor Voltage (3 Phase)	460	V/60Hz		NEMA Design	B		
	380	V/50Hz		IP Rating	55		
Rated Motor Current	28.1	A (In) @ 60Hz		Insulation Class	F		
	34.8	A (In) @ 50Hz		Tropicalization	1		
FL Current @ 208V	None	A (In) @ 60Hz		Duty	Cont.		
Service Factor	1.25	@ 60Hz		Cable Entry	None		
	1.25	@ 50Hz		Feet Removable	0		
KVA Code	G	60Hz		Double Drilled	0		
	E	50Hz		Frame Material	Cast		
Nominal Efficiency	91.7	% @ 60Hz		Shaft Material	None		
	89.5	% @ 50Hz		Coating	RAL	7024	
Nominal Power Factor	0.91	cosθ @ 60Hz					
Full Load Torque Ft-Lb	S			Mechanical Data			
Load Data	Trq Ft-Lb	Trq %FL	Current Amps	Bearing DE Side	6311		
Locked Rotor				Bearing NDE Side	6311		
Breakdown	520.1133389	200.0	-	Comp Ring (wavey washer)	DE		
Pull Up	333.7535106	197.0	-	Weight	600.8625	Lbs	
Load Data	RPM	Eff %	Current Amps	Moment of Inertia	None	kg.m3	
125% of FL	1774.4	93.41	82.79	Site Conditions			
75% of FL	1785.5	94.29	52.63	Temp Rise @ Full Load °C	None	@ 60Hz	
50% of FL	1790.5	93.78	40.19	Ambient Temperature °C	40		
No Load	1199.0	0	26.53	Altitude Above Sea Level (M)	1000		
Brake Torque (N-M)	100.0		Loaded Torque Curves		None		
Brake Coil Voltage	None		P1 = Output Power (KW), S = Slip (% of Sync RPM), η = Efficiency (%), cosφ = Power Factor				

CT VFD Range	
Haz Loc Rating	
Options:	
UL File Number	
CSA File Number	
DOE File Number	
CE APPROVAL	
Wiring Diagram	NEMA-3-6-D

Techtop Industries -2815 Colonnades Court - Peachtree Corners, GA 30071 - Phone: (678) 436-5540



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Dimensional Drawing (For Reference Only)

841-284TS25U2B

NOTES:

- All Cast Iron Construction
- Design B
- IP55 Labyrinth seals on DE and DDE
- H Class Insulation System
- Max Winding Temperature rise 80°C
- Max bearing temperature rise 45°C for 4 pole and 50°C for 2 pole motors when direct coupled.
- Regreasable bearings
- External Grounding provisions
- Maximum foot flatness deviation .127 mm
- Conductive Polymer Cooling Fan
- Diagonally Split Conduit Box rotatable in 90° Increments
- Lead seals in conduit box
- Maximum no load sound power 85 dBA(2 pole), Maximum no load sound power 70 dBA(4 pole), Maximum no load sound power 64 dBA(6 pole).
- No Load Motor Vibration not to exceed
 - Radial 60HZ - 2.03mm/s (2,4 pole) and 1.52mm/s (6 pole)
 - Axial 60HZ - 1.52mm/s
- 300 series Stainless Steel hardware
- Epoxy Coating meeting ASTM B117-97 for 96 h
- All internal surfaces coated with anti-corrosion coating.
- Internal Shaft Grounding brush installed on drive end.
- No Load test report included with motor

TECHTOP IEEC 841 SEVERE DUTY ELECTRIC MOTOR	
MODEL: SD3-284TS-2-BR-E-25	TECHTOP.COM
NEMA 31	IEEC 841
HP 25	50 Hz 25
RPM 3530	2950
VOLTS 480	380
FLA 28.1	34.8
SF 1.25	1
IKA CODE G	E
NOM EFF 9.97	
INS CL H	AMB 40 °C 254493
WEIGHT 353 LBS	MADE IN CHINA

CONNECTIONS		
T1	T2	T3

TECHTOP
ShangHai HIMAK Electrical Machinery CO., LTD

Design	Standard
Checker	Allow
Auditing	Date

NEMA TEFC 284TS-25HP-2P
IEEC-841 UNITS:INCH

NO:	CY256.A20.001
STEP MARK	1:4.5 SORT Cast iron Motor

Components			
Item	Model	Description	List Price
C-Face Kit			
D-Flange Kit			
DE Endplate Kit			
NDE Endplate Kit			
Junction Box			
Cooling Fan Cover			
Cooling Fan			
Replacement Feet			
DE Bearing Retainer Kit			
NDE Bearing Retainer Kit			

